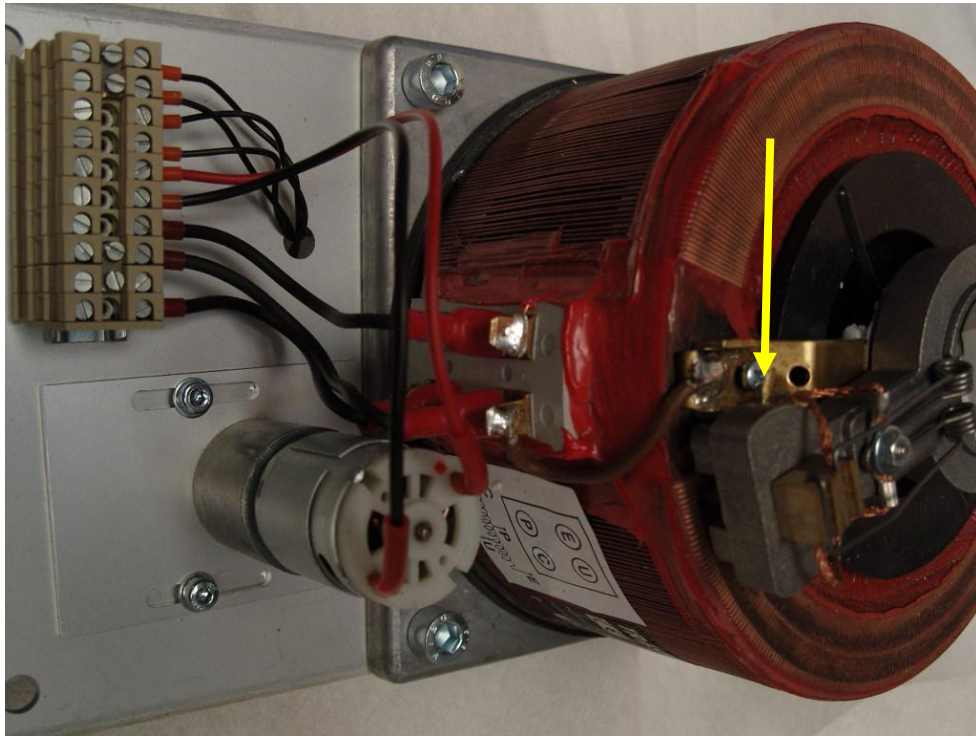
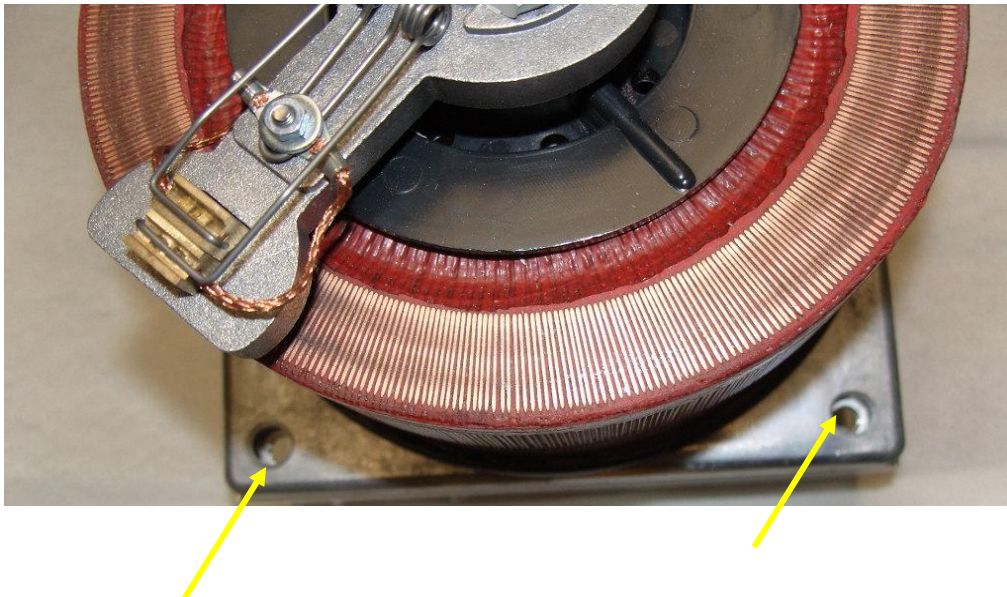


Problem should be due to loose of variable transformer screws.

In my last remote connection I've set the zero limit switch at starting position, could you first control if the variable transformer brush is at zero position as shown in the below picture

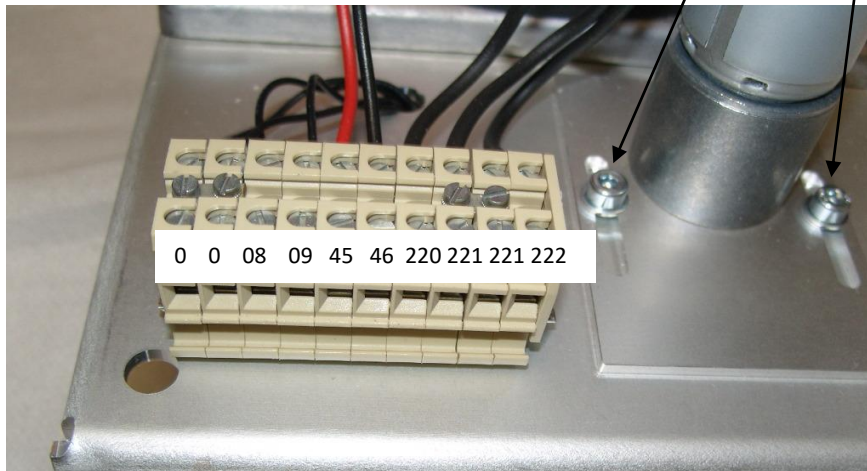


In case it is out of starting position, it is necessary set it.  
Take out just two screws that fix the variac as shown below



Using a 4 mm hexagon key, remove the variac group.

Remove wiring on terminal block, then loose the gear-motor screws with a 3 mm hexagon key, to allow to lose the timing belt.



Set the variac brush to zero.  
Loose two screws of timing pulley



Insert an ohm-meter into terminal 1 and 3, thus rotate by hand the timing pulley, till an open circuit is shown on ohm-meter, at this point fix the two timing pulley screws, keep in tension the timing belt and fix its support.

